



Wilo-Stratos GIGA High-Efficiency In-Line Pumps

Engineering Specification

Division 23 – HVAC
23 21 23.13 – In-Line Centrifugal Hydronic Pumps

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Pump shall be a Wilo-Stratos GIGA, high-efficiency, single-stage in-line, close-coupled, mechanically sealed, dry rotor centrifugal pump as manufactured by Wilo SE.
- B. Furnish and install a Wilo-Stratos GIGA, high-efficiency vertical, centrifugal pump, with a capacity as indicated in the plans.

1.02 RELATED SECTIONS

- A. 23 21 23 – Hydronic Pumps

1.03 REFERENCES

- A. UL – Underwriters Laboratories
- B. HI – Hydraulic Institute
- C. NEC – National Electrical Code
- D. ANSI – American National Standards Institute
- E. ISO – International Standards Organization
- F. NEMA – National Electrical Manufacturers Association

1.04 SUBMITTALS

- A. Submittal data sheet(s)
- B. Dimensional print(s)
- C. Wiring diagram(s)
- D. Installation, operation and maintenance manual (IOM)

1.05 QUALITY ASSURANCE

- A. High-efficiency, single-stage, vertical design, mechanically sealed, dry rotor centrifugal pump with in-line connections.
- B. The pump manufacturer shall be ISO 9001 and ISO 14001 certified.
- C. Fluid temperature range shall be -4°F to +248°F (-20°C to +120°C) for water and -4°F to +194°F (-20°C to +90°C) for 50% glycol.

- D. Ambient temperature shall be 32°F to +104°F (0°C to +40°C).
- E. The pump shall have a maximum operating pressure rating of 232 PSI up to 248°F fluid temperature 190 PSI maximum operating pressure from 249°F to 284°F fluid temperatures.

1.06 WARRANTY

- A. Provide manufacturer's standard warranty against defects in materials and workmanship:
 - a. Warranty Period: The Wilo-Stratos GIGA shall be free of defects in materials and workmanship for a period of two (2) years from; the date of purchase or date of warranty registration of the product with Wilo USA LLC, within 6 months of original purchase date.

PART 2 PRODUCTS

1.01 MANUFACTURERS

- A. Subject to compliance with these specifications, the following manufacturers shall be acceptable:
 - a. Wilo-Stratos GIGA series pump(s) as manufactured by Wilo.
 - b. Pre-approved equal.

1.02 COMPONENTS

- A. Pump Housing:
 - a. Shall be constructed of cast iron (EN-GJL-250) equal to ASTM A48 - Class 35.
 - b. Shall be furnished with 125 lb ANSI flanges on the suction and discharge connections.
 - c. Shall have four 12M bolt holes integral to the bottom of the pump housing.
 - d. Shall be furnished with two 1/8" RP threaded taps for the differential pressure sensor.
 - e. Shall have three 1/2"-13 UNC mounting holes integral to the bottom of the pump housing for foundation installation.

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- B. Pump Shaft
 - a. Shall be constructed of martensitic stainless steel X39CrMo17-1 (1.4122).
- C. Impeller
 - a. Shall be constructed of PPS-GF40.
- D. Pump Seal
 - a. Pump seal shall be an EagleBurgmann Q7Q7X4GG seal.
- E. Lantern
 - a. Shall be constructed of cast iron (EN-GJL-250) equal to ASTM A48 – Class 35.
 - b. Shall accommodate condensate drainage as a standard.
- F. Motor
 - a. Shall be a Wilo developed, electronically commutated, synchronous permanent magnet, super premium motor.
 - b. Shall be rated for 380/480V~3, 50/60Hz, ($\pm 10\%$) power supply.
 - c. Shall meet standard IEC 60034-31 Ed.1.
 - d. Shall have a protection class of IP55.
 - e. Shall be Insulation class F.
 - f. Shall produce motor efficiencies greater than, or equal to, IE4 and NEMA MG1 TABLE 12-12 motor efficiency standards.
 - g. Shall be capable of modulating from 500-5500 RPM.
 - h. Data Logger: Non-volatile data logger, recording system changes, error codes and warnings.
 - i. High-efficiency motor exceeding 93% efficiency.
 - j. Motor Bearings: Permanently lubricated deep-groove ball bearings, sized for L50 >100,000 hours.
- G. Control Interface
 - a. Shall allow for quick access to the main parameters using LCD display and Wilo Green button.
 - b. Shall have two configurations.
- i. Standard control
- ii. Expert control
- c. Shall offer four (internal, integral or inboard) control modes:
 - i. Speed control
 - ii. Constant differential pressure
 - iii. Variable differential pressure
 - iv. PID control
- d. Shall have the following external control functions:
 - i. “Overriding Off” control input.
 - ii. Analog input 0-10V, 0-20mA for manual control mode (DDC) and remote setpoint adjustment.
 - iii. Analog input 2-10V, 4-20mA for manual control mode (DDC) and remote setpoint adjustment.
 - iv. Analog input 0-10V for actual value signal from pressure sensor.
 - v. Analog input 2-10V, 0-20mA, 4-20mA for actual value signal from pressure signal.
- e. Shall have dual-pump management (2x single pump):
 - i. Main/Standby or Main/Peak operation
 - ii. Programmable pump cycling
 - iii. Parallel operation
 - iv. Parallel operation (efficiency-optimized peak-load activation and deactivation)
- f. Shall have two configurable relays for run and fault signals.
- g. Shall allow for speed reduction turndown of up to 70%.
- h. Shall have two protection functions:
 - i. Full motor protection with integrated trip electronics.
 - ii. Access disable.

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- i. Configuration of all operating parameters.
 - j. Error acknowledgement.
 - k. Shall be UL 508 compliant and listed.
- H. (COMMUNICATIONS)¹
- a. Shall allow for real time interfaces for BUS communication via plug-in Stratos InterFace (IF) Modules.
 - b. Stratos IF-Modules shall accommodate the following protocols:
 - i. BACnet
 - ii. Modbus
 - iii. LONworks
- I. External Components
- a. (Bypass Kit)¹
 - b. Differential pressure sensor.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install equipment in accordance with manufacturer's instructions.
- B. Power wiring and motor protection, as required, shall be the responsibility of the electrical contractor. All wiring shall be performed per manufacturer's instructions and applicable state, federal and local codes.
- C. All factory wiring shall be numbered for easy identification and the numbers shall coincide with those shown on the wiring diagram.
- D. All binary protocols shall be wired by an RS485-certified electrician.
- E. Unit shall be a Wilo-Stratos GIGA as manufactured by Wilo.

END OF SECTION

¹Components in parenthesis indicate an optional item.

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